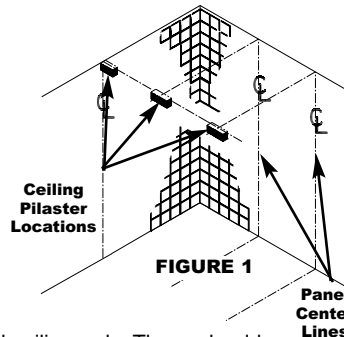


Series 600 - Ceiling Hung

1 Inspection- The components for this project have been custom fabricated. They are guaranteed with respect to manufacture and workmanship and were inspected at the factory. Before beginning work, the units should be inspected. If damage occurred in transit, report immediately to the freight company or other agencies that may have caused the damage. The Mills Company is not responsible for the structural ceiling supports.

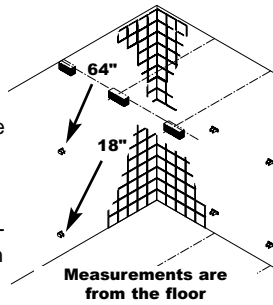
2 Layout

- Review the shop drawings and packing lists that have accompanied this job.
- Before proceeding, confirm that backing of walls and ceiling is adequate to support secure mounting of the toilet compartment units.
- Confirm correct location and condition of threaded ceiling rods. These should project 2" to 2 - 1/2" below ceiling rod locations.
- Establish and mark pilaster and panel center lines in relation to ceiling rod locations.
- Mark wall for bracket holes using single or double ear brackets as templates.



3 Wall & Ceiling Brackets

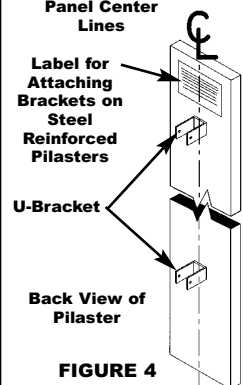
- Drill holes for wall and ceiling brackets of appropriate size for fasteners supplied.
- Insert anchoring devices in walls. Secure wall brackets.
- Pilaster at wall should be prepared for wall (and ceiling fasteners) as required by compartment layout.



4 Position Panel

- Measurements are from the floor
-
- Place panel on a support, 12" above the floor.
 - Set it into wall brackets, but do not fasten panel at this time.

5 Pilaster Preparation



- Align U-brackets in position on rear of pilasters. Refer to layout drawings.
- Fasten U-brackets to pilasters with sheet metal screws.
- Pilasters at wall do not require U-brackets.

6 Install Pilasters

- Insert threaded rod into the ceiling. Place lock washer and thread hex nut above structural steel ceiling (use beveled washer if leveling is necessary) and a flat washer and anchor nut below structural ceiling.
- Thread another flat washer and support nut before connecting mounting bracket at top of pilaster to threaded rods. Then add a flat washer and locking nut. Loosely tighten into ceiling.

Note: For pilasters against a wall attach one shoe end to the pilaster before assembly into the wall brackets. See figure 12.

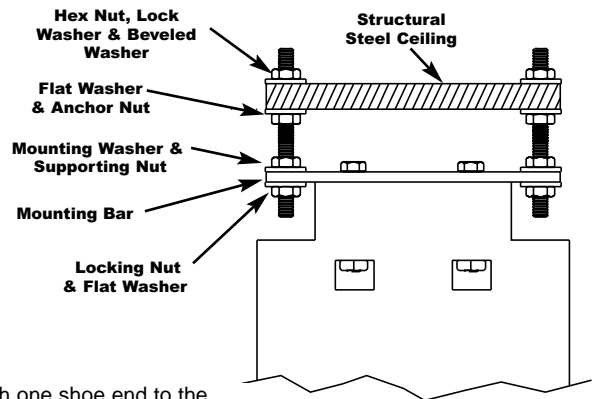


FIGURE 5

7 Securing Pilasters & Panels

Pilasters must be both plumb and level. When erecting multi-compartment installations, adjustments should start with center compartments.

- Level each pilaster by adjusting both support nuts to desired height.
- Plumb each pilaster and fasten the pilaster to panel using through-bolts with barrel nuts.
- Establish door opening by setting pilaster mounting bar to desired position on threaded rods.
- Tighten locking nuts on top of pilaster mounting bar.
- Fasten panel to wall brackets using through-bolts with barrel nuts.
- Remove panel support device.

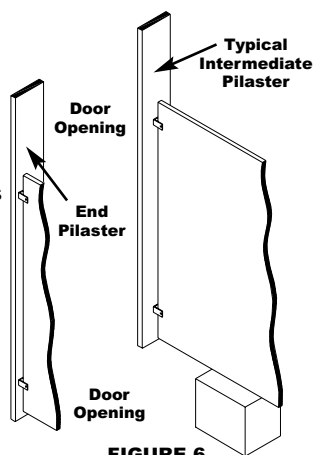


FIGURE 6

8 Door Assembly for Hanging

The door hinge assembly consists of separate door and pilaster hardware. Identical assemblies are provided for the top and bottom hinge.

- Insert a top nylon cam into the upper and lower door hinge closure bracket as illustrated so that cam base is flush with inner bracket surface. See figure 7.
- Insert each door hinge closure bracket (with top cam in place) into the upper and lower openings in the door, anchoring with #10 x 1" screw. See figure 7.
- Insert bottom nylon cam into the pilaster portion of the hinge bracket assembly. See figure 7.

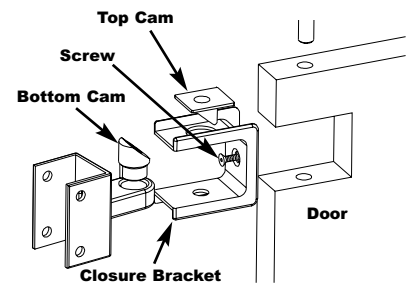


FIGURE 7

Series 600 - Ceiling Hung continued

9 Hinge Assembly

A. The cam should be set to same desired position on upper and lower hinge assemblies. See figure 8.

B. Connect the pilaster portions to the door portions of hinges by inserting the hinge pin through the top and bottom of the door until the pin is flush with the door edge. See figure 9.

C. With hinges in place, position door so that upper portion of hinge bracket is on pilaster at desired height. Insert a tamper proof through-bolt.

D. Insert the balance of the through-bolts and barrel nuts and complete installation by securely fastening.

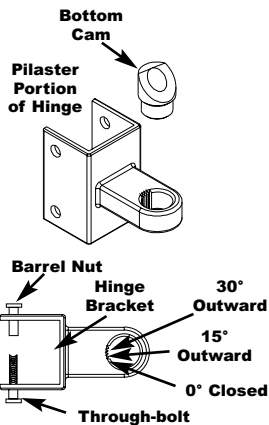


FIGURE 8

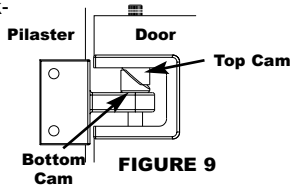


FIGURE 9

10 Slide Latch Assembly

Install slide latch on door opposite the hinge side of door. All slide latches should be mounted at midpoint of the door.

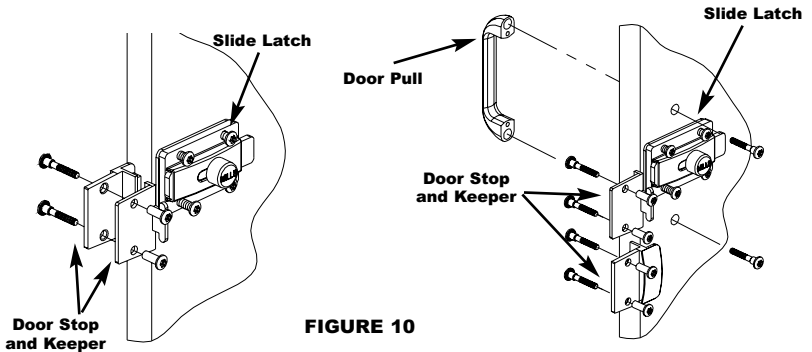


FIGURE 10

Inswing Doors

Mount the slide latch with plastic slide latch spacer (if req.) on to the door with four #10 x 1" one way sheet metal screws. Install keeper on the inside, and the bumper on the outside, with two (2) 1/4 - 20 x 1-1/4" step bolts and two (2) 1/4 - 20 x 3/8" barrel nuts. Be sure that the keeper is set so that the slide latch bar is only 1/4" (.250) below the top edge of the keeper.

Outswing Doors

Mount the slide latch with plastic slide latch spacer (if required) on the inside with four #10 x 1" one way sheet metal screws. Mount the bumper and keeper on the inside. Use (4) 1/4 - 20 x 1-1/4" step bolts at the front holes, and use (4) 1/4 - 20 x 3/8" barrel nuts for the back holes. Be sure that the keeper is set so that the slide latch bar is only 1/4" (.250) below the top edge of the keeper. Mount door pull using (2) 1/4 - 20 x 1-1/4" step bolts from the back holes.

Emergency Access

Lift door causing latch bolt to clear keeper and open.

11 Miscellaneous Hardware

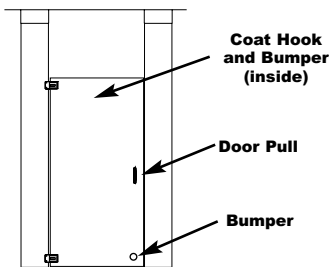


FIGURE 11

- Install coat hooks with rubber tips for inswing doors, inside center of door appr. 4" down from top. (Use coat hooks w/out rubber tips for outswing doors.)
- For ADA compartments mount door hook, center of door, 48" to 52" off of finished floor. (recommended only)
- Install door bumper for outswing doors on the outside of the door, lower corner opposite the hinge side or on adjacent wall.

12 Installation Pilaster Shoes

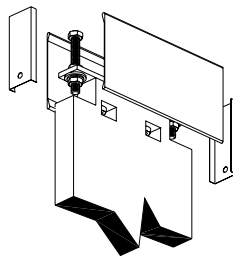


FIGURE 12

Note: Insertion of the screws can be facilitated by pre-drilling with a 7/32 dia. drill.

- Obtain appropriate length shoe faces and insert a shoe end to the pair of faces making a three sided box.
- Position this box around the pilaster.
- Slide remaining shoe end into the open side of the shoe faces.
- Attach shoe faces to pilaster using #14 x 3/4" tamper resistant screws.

13 Care & Maintenance of Toilet Partitions

In order to provide toilet partitions with the proper care and maintenance, the following instructions must be followed.

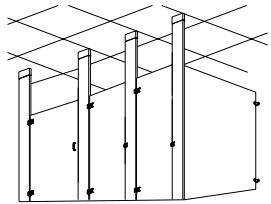


FIGURE 13

- All surfaces must be kept clean with water and a mild soap solution only. The finish must be wiped dry following cleaning.
- In high humidity areas, the rooms must be properly ventilated.
- Hosing down or wet washing of these units may cause water absorption and damage.
- For maximum protection periodic application of any standard furniture wax will be beneficial.

WARNING

Under no circumstances should these components be subjected to:

- Abrasive powders or pads - Water closet cleansers - Ceramic tile cleansers
- Solutions containing more than 1% by volume of ammonia
- Solutions containing acids or lye - Solutions containing enzymes

Attention to work progress during new construction or renovation is important. Other trades and cleaning services may use agents for ceramics and tiles that will damage these components.