

# Installation S65-118

## Swivel Body/Flow Control Assembly Repair Kit

*NOTE: Teflon tape is required for installation.*

1. Turn off the water supply to your eye wash unit (make sure the flag handle is in the "OFF" (upright) position as shown below).
2. With an adjustable wrench, completely loosen the nut on the top end of the swivel body by turning the nut counterclockwise (as viewed from above).
3. Carefully remove the eye wash sprayhead with gooseneck pipe and swivel as one piece.

*NOTE: Be careful not to damage the two O-rings on the swivel. Leave the nut on the gooseneck pipe by sliding the nut up the pipe.*

4. Insert a 5/16" hex wrench into the swivel body. Then loosen and remove the swivel body by rotating the swivel body counterclockwise (as viewed from above).
5. Apply teflon tape to the smaller diameter threads of the new swivel body supplied.
6. Install the new swivel body into the ball valve by rotating the swivel body clockwise (as viewed from above) using a 5/16" hex wrench. Tighten until the swivel body is snug, *but do not overtighten!*
7. Carefully reinstall the sprayhead assembly (removed in Step #3) into the new swivel body.

*NOTE: Be careful not to damage the two O-rings. Straight alignment of the swivel into the swivel body and firm but steady downward force will seat the O-rings properly without damage.*

8. Retighten the nut onto the swivel body by using an adjustable wrench and rotating clockwise (as viewed from above). Tighten nut to a snug fit, *but do not overtighten!*
9. Turn on the water supply line to your eye wash unit. Test your unit by pushing the flag handle down (the "ON" position). Check for leaks and adequate water flow.

### For Models:

S19-270B  
S19-270BL  
S19-270BGR  
S19-270BLGR  
191202307  
191202308

